Deburring Information Sheet
XEBEC Brush™ Crosshole Extra-Long

Tel: +81-3-3239-3481
customerservice@xebec-tech.co.jp

End user name

Workpiece information

Part name

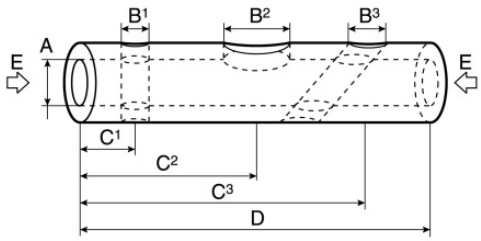
Material type

Details of problems

Rough drawing or pictures

Please answer to all the six (6) questions below.
Tool specification will be determined based on the information below.

A : Diameter of the main bore
(ϕ)
B : Diameter of (a) cross hole (s)
(B^1 mm)
(B^2 mm)
(B^3 mm)
C : Distance from insertion opening to (a) cross hole (s)
(C^1 mm)
(C^2 mm)
(C^3 mm)
D : Length of the main bore
(mm)
E : Is it possible to insert the tool either side of the workpiece?
(Yes / No)
F : The cross hole(s) is/are:
(on-center / off-center)



* Please indicate the area of burrs, direction and root thickness of burrs.
* You can add the information directly on the drawing.

Machine to be used for test ***Maximum rotation speed is the necessary information.**

Equipment

MC ・ Robot ・ NC lathe ・ lathe (w/milling) ・ Custom machine
＊ Maximum rotation speed (min^{-1})